

Millbrook Proving Ground

«4E Powertrain Test Cell»



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Millbrook's 4E Powertrain Test Cell is ideally suited to advanced development of hybrid powertrains, transmissions and stability control strategies. It can be used to test laid-out powertrains and full vehicles.

4E Powertrain Test Cell Facility Specifications



- ★ System nominal power absorption 1000kW
- ★ 4x ultra-dynamic synchronous motors; 350kW, 3500Nm (+20% overload). Maximum speed 3000 min-1
- ★ Dynamic torque changes performed at minimum 0.13ms
- ★ 350kW Battery Simulator (1000V/1000A)
- ★ ETAS Inca ECU calibration tools with iLinkRT real-time interface
- ★ Modelling and Simulation realised through Mathworks and dSPACE software integration
- ★ Cell and engine intake air control between 18°C and 25°C +/- 1°C
- ★ Engine coolant control to +/- 1°C
- ★ Test bench intercooler temperature control to +/-1°C
- ★ AVL Fuel Exact measurement with temperature conditioning to +/- 0.02°C
- ★ Measurement of 70 temperatures and 32 pressures
- ★ Additional analogue and digital input/ output channels available
- ★ Dual stream emissions bench
- ★ Full vehicle or system testing
- ★ 160km/h vehicle cooling fan

Applications



- ✳ IC or hybrid emissions development, including simulation of real world and Regulated cycles
- ✳ Test of powertrain with a virtual battery using the battery simulator
- ✳ Powertrain control strategy development
- ✳ Development of ABS and traction control systems using fully integrated tyre slip models
- ✳ Mule use of components to simulate future vehicles
- ✳ Condensed testing on a rig as opposed to track- or road-based testing
- ✳ Highly repeatable measurement of fuel economy, emissions and energy consumption